



# Kimball Electronics Group

1600 Royal Street

GO-149

Jasper, IN 47549 812-634-9497

## **Purchase Order Change**

EDI Transaction ORDCHG

Specifications

UN/EDIFACT Standard D.97A

Outbound from Kimball

# ORDCHG

## Purchase order change request message

Message Status=2

**Not Defined:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
	UNB	INTERCHANGE HEADER	M	1		Used

**Heading:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
0010	UNH	MESSAGE HEADER	M	1	N1/0010	Must use
0020	BGM	BEGINNING OF MESSAGE	M	1	N1/0020	Must use
0030	DTM	DATE/TIME/PERIOD	M	35	N1/0030	Must use
0070	FTX	FREE TEXT	C	99	N1/0070	Used
<b>0080</b>		<b>Segment Group 1</b>	<b>C</b>	<b>99</b>	<b>N1/0080</b>	<b>Used</b>
0090	RFF	REFERENCE	M	1	N1/0090	Must use
0100	DTM	DATE/TIME/PERIOD	C	5	N1/0100	Used
<b>0140</b>		<b>Segment Group 3</b>	<b>C</b>	<b>99</b>	<b>N1/0140</b>	<b>Used</b>
0150	NAD	NAME AND ADDRESS	M	1	N1/0150	Must use
<b>0240</b>		<b>Segment Group 6</b>	<b>C</b>	<b>5</b>	<b>N1/0240</b>	<b>Used</b>
0250	CTA	CONTACT INFORMATION	M	1	N1/0250	Must use
0260	COM	COMMUNICATION CONTACT	C	5	N1/0260	Used
<b>0310</b>		<b>Segment Group 8</b>	<b>C</b>	<b>5</b>	<b>N1/0310</b>	<b>Used</b>
0320	CUX	CURRENCIES	M	1	N1/0320	Must use

**Detail:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
<b>0960</b>		<b>Segment Group 26</b>	<b>C</b>	<b>200000</b>	<b>N2/0960</b>	<b>Used</b>
0970	LIN	LINE ITEM	M	1	N2/0970	Must use
0990	IMD	ITEM DESCRIPTION	C	99	N2/0990	Used
1010	QTY	QUANTITY	C	10	N2/1010	Used
1110	FTX	FREE TEXT	C	99	N2/1110	Used
<b>1240</b>		<b>Segment Group 30</b>	<b>C</b>	<b>25</b>	<b>N2/1240</b>	<b>Used</b>
1250	PRI	PRICE DETAILS	M	1	N2/1250	Must use
<b>1300</b>		<b>Segment Group 31</b>	<b>C</b>	<b>999</b>	<b>N2/1300</b>	<b>Used</b>
1310	RFF	REFERENCE	M	1	N2/1310	Must use
<b>1540</b>		<b>Segment Group 37</b>	<b>C</b>	<b>99</b>	<b>N2/1540</b>	<b>Used</b>
1550	NAD	NAME AND ADDRESS	M	1	N2/1550	Must use
<b>1630</b>		<b>Segment Group 40</b>	<b>C</b>	<b>5</b>	<b>N2/1630</b>	<b>Used</b>
1640	CTA	CONTACT INFORMATION	M	1	N2/1640	Must use
1650	COM	COMMUNICATION CONTACT	C	5	N2/1650	Used
<b>1980</b>		<b>Segment Group 51</b>	<b>C</b>	<b>100</b>	<b>N2/1980</b>	<b>Used</b>
1990	SCC	SCHEDULING CONDITIONS	M	1	N2/1990	Must use
2010	RFF	REFERENCE	C	5	N2/2010	Used
<b>2020</b>		<b>Segment Group 52</b>	<b>C</b>	<b>10</b>	<b>N2/2020</b>	<b>Used</b>
2030	QTY	QUANTITY	M	1	N2/2030	Must use
2040	DTM	DATE/TIME/PERIOD	C	5	N2/2040	Used

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### Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
2150	UNS	SECTION CONTROL	M	1	N3/2150	Must use
2220	UNT	MESSAGE TRAILER	M	1	N3/2220	Must use

### Not Defined:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
	UNZ	INTERCHANGE TRAILER	M	1		Used

# UNB INTERCHANGE HEADER

Pos:	Max: 1
Mandatory	
Group: N/A	Elements: 7

User Option (Usage): Used

To start, identify and specify an interchange.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNB010	S001	<b>SYNTAX IDENTIFIER</b> <b>Description:</b> Identification of the agency controlling the syntax and indication of syntax level.	M	Comp		Must use
	0001	<b>Syntax identifier</b> <b>Description:</b> Coded identification of the agency controlling a syntax and syntax level used in an interchange.  <b>Code</b> <b>Name</b> UNOA            UN/ECE level A	M	a	4/4	Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0002	<b>Syntax version number</b> <b>Description:</b> Version number of the syntax identified in the syntax identifier (0001).  <b>Code</b> <b>Name</b> 2                Version 2	M	n	1/1	Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNB020	S002	<b>INTERCHANGE SENDER</b> <b>Description:</b> Identification of the sender of the interchange.	M	Comp		Must use
	0004	<b>Sender identification</b> <b>Description:</b> Name or coded representation of the sender of a data interchange.	M	an	1/35	Used
	0007	<b>Partner identification code qualifier</b> <b>Description:</b> Qualifier referring to the source of codes for the identifiers of interchanging partners.  <b>Code</b> <b>Name</b> 12                Telephone number	C	an	1/4	Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNB030	S003	<b>INTERCHANGE RECIPIENT</b> <b>Description:</b> Identification of the recipient of the interchange.	M	Comp		Must use
	0010	<b>Recipient identification</b> <b>Description:</b> Name or coded representation of the recipient of a data interchange.	M	an	1/35	Used
	0007	<b>Partner identification code qualifier</b> <b>Description:</b> Qualifier referring to the source of codes for the identifiers of interchanging partners.  <b>Code</b> <b>Name</b> 12                Telephone number	C	an	1/4	Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNB040	S004	<b>DATE/TIME OF PREPARATION</b> <b>Description:</b> Date/time of preparation of the interchange.	M	Comp		Must use
	0017	<b>Date of preparation</b> <b>Description:</b> Local date when an interchange or a functional group was prepared.	M	n	6/6	Used
	0019	<b>Time of preparation</b>	M	n	4/4	Used

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UNB050	0020	<p><b>Description:</b> Local time of day when an interchange or a functional group was prepared.</p> <p><b>Interchange control reference</b></p> <p><b>Description:</b> Unique reference assigned by the sender to an interchange.</p>	M	an	1/14	Must use
UNB070	0026	<p><b>Application reference</b></p> <p><b>Description:</b> Identification of the application area assigned by the sender, to which the messages in the interchange relate e.g. the message identifier if all the messages in the interchange are of the same type.</p>	C	an	1/14	Used
UNB110	0035	<p><b>Test indicator</b></p> <p><b>Description:</b> Indication that the interchange is a test.</p> <p><b>All valid standard codes are used.</b></p>	C	n	1/1	Used

# UNH MESSAGE HEADER

Pos: 0010	Max: 1
Mandatory	
Group: N/A	Elements: 2

User Option (Usage): Must use

To head, identify and specify a message.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNH010	0062	<b>Message reference number</b> <b>Description:</b> Unique message reference assigned by the sender.	M	an	1/14	Must use
UNH020	S009	<b>MESSAGE IDENTIFIER</b> <b>Description:</b> Identification of the type, version etc. of the message being interchanged.	M	Comp		Must use
	0065	<b>Message type identifier</b> <b>Description:</b> Code identifying a type of message and assigned by its controlling agency.	M	an	1/6	Must use
		<b>Code</b> <b>Name</b> ORDCHG      Purchase order change request message				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0052	<b>Message type version number</b> <b>Description:</b> Version number of a message type.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> D              Draft version				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0054	<b>Message type release number</b> <b>Description:</b> Release number within the current message type version number (0052).	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 97A          Release 1997 - A				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0051	<b>Controlling agency</b> <b>Description:</b> Code identifying the agency controlling the specification, maintenance and publication of the message type.	M	an	1/2	Must use
		<b>Code</b> <b>Name</b> UN          UN/ECE/TRADE/WP.4, United Nations Standard Messages (UNSM)				

# BGM BEGINNING OF MESSAGE

Pos: 0020	Max: 1
Mandatory	
Group: N/A	Elements: 3

User Option (Usage): Must use

To indicate the type and function of a message and to transmit the identifying number.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
BGM010	C002	<b>DOCUMENT/MESSAGE NAME</b> <b>Description:</b> Identification of a type of document/message by code or name. Code preferred.	C	Comp		Used
	1001	<b>Document/message name, coded</b> <b>Description:</b> Document/message identifier expressed in code.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 230                      Change to existing Purchase Order				
BGM020	C106	<b>DOCUMENT/MESSAGE IDENTIFICATION</b> <b>Description:</b> Identification of a document/message by its number and eventually its version or revision.	C	Comp		Used
	1004	<b>Document/message number</b> <b>Description:</b> Reference number assigned to the document/message by the issuer.	C	an	1/35	Used
BGM030	1225	<b>Message function, coded</b> <b>Description:</b> Code indicating the function of the message.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 9                              Original				

# DTM DATE/TIME/PERIOD

Pos: 0030	Max: 35
Mandatory	
Group: N/A	Elements: 1

User Option (Usage): Must use

To specify date, and/or time, or period.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
DTM010	C507	<b>DATE/TIME/PERIOD</b> <b>Description:</b> Date and/or time, or period relevant to the specified date/time/period type.	M	Comp		Must use
	2005	<b>Date/time/period qualifier</b> <b>Description:</b> Code giving specific meaning to a date, time or period.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 137                Document/message date/time				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	2380	<b>Date/time/period</b> <b>Description:</b> The value of a date, a date and time, a time or of a period in a specified representation.	C	an	1/35	Used
	2379	<b>Date/time/period format qualifier</b> <b>Description:</b> Specification of the representation of a date, a date and time or of a period.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 102                CCYYMMDD				

# FTX

# FREE TEXT

Pos: 0070	Max: 99
Conditional	
Group: N/A	Elements: 3

User Option (Usage): Used

To provide free form or coded text information.

### Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
FTX010	4451	<b>Text subject qualifier</b> <b>Description:</b> Code specifying subject of a free text.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> PUR                Purchasing information				
FTX030	C107	<b>TEXT REFERENCE</b> <b>Description:</b> Coded reference to a standard text and its source.	C	Comp		Used
	4441	<b>Free text identification</b> <b>Description:</b> Free text in coded form.	M	an	1/17	Must use
FTX040	C108	<b>TEXT LITERAL</b> <b>Description:</b> Free text; one to five lines.	C	Comp		Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	M	an	1/70	Must use

# Segment Group 1

Pos: 0080	Repeat: 99
Conditional	
Group: 1	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0090	RFF	REFERENCE	M	1	Must use
0100	DTM	DATE/TIME/PERIOD	C	5	Used

RFF

REFERENCE

Pos: 0090	Max: 1
Mandatory	
Group: 1	Elements: 1

User Option (Usage): Must use

To specify a reference.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
RFF010	C506	<b>REFERENCE</b> <b>Description:</b> Identification of a reference.	M	Comp		Must use
	1153	<b>Reference qualifier</b> <b>Description:</b> Code giving specific meaning to a reference segment or a reference number.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> ON                Order number (purchase)				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	1154	<b>Reference number</b> <b>Description:</b> Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.	C	an	1/35	Used

# DTM DATE/TIME/PERIOD

Pos: 0100	Max: 5
Conditional	
Group: 1	Elements: 1

User Option (Usage): Used

To specify date, and/or time, or period.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
DTM010	C507	<b>DATE/TIME/PERIOD</b> <b>Description:</b> Date and/or time, or period relevant to the specified date/time/period type.	M	Comp		Must use
	2005	<b>Date/time/period qualifier</b> <b>Description:</b> Code giving specific meaning to a date, time or period.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 4                    Order date/time				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	2380	<b>Date/time/period</b> <b>Description:</b> The value of a date, a date and time, a time or of a period in a specified representation.	C	an	1/35	Used
	2379	<b>Date/time/period format qualifier</b> <b>Description:</b> Specification of the representation of a date, a date and time or of a period.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 102                CCYYMMDD				

# Segment Group 3

Pos: 0140	Repeat: 99
Conditional	
Group: 3	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0150	NAD	NAME AND ADDRESS	M	1	Must use
0240		Segment Group 6	C	5	Used

# NAD NAME AND ADDRESS

Pos: 0150	Max: 1
Mandatory	
Group: 3	Elements: 8

User Option (Usage): Must use

To specify the name/address and their related function, either by CO82 only and/or unstructured by CO58 or structured by CO80 thru 3207.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD010	3035	<b>Party qualifier</b>	M	an	1/3	Must use

**Description:** Code giving specific meaning to a party.

<u>Code</u>	<u>Name</u>
MI	Planning schedule/material release issuer
ST	Ship to
SU	Supplier

MI Planning schedule/material release issuer

**User Note 1:** Refer to the Kimball EDI Communication Information document for the descriptions of these codes.

ST Ship to

**User Note 1:** Refer to the Kimball EDI Communication Information document for the descriptions of these codes.

SU Supplier

**User Note 1:** Kimball's SAP partner (supplier) number used to generate this document. A supplier may have more than one partner number, but each document will reference only one number.

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD020	C082	<b>PARTY IDENTIFICATION DETAILS</b>	C	Comp		Used
		<b>Description:</b> Identification of a transaction party by code.				
	3039	<b>Party id. identification</b>	M	an	1/35	Must use
		<b>Description:</b> Code identifying a party involved in a transaction.				
	3055	<b>Code list responsible agency, coded</b>	C	an	1/3	Used
		<b>Description:</b> Code identifying the agency responsible for a code list.				
		<b>Code</b>				
		<b>Name</b>				
		92 Assigned by buyer or buyer's agent				

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD040	C080	<b>PARTY NAME</b>	C	Comp		Used
		<b>Description:</b> Identification of a transaction party by name, one to five lines. Party name may be formatted.				
	3036	<b>Party name</b>	M	an	1/35	Must use
		<b>Description:</b> Name of a party involved in a transaction.				
	3036	<b>Party name</b>	C	an	1/35	Used
		<b>Description:</b> Name of a party involved in a transaction.				
NAD050	C059	<b>STREET</b>	C	Comp		Used
		<b>Description:</b> Street address and/or PO Box number in a structured address: one to three lines.				
	3042	<b>Street and number/p.o. box</b>	M	an	1/35	Must use
		<b>Description:</b> Street and number in plain language, or Post Office Box No.				
NAD060	3164	<b>City name</b>	C	an	1/35	Used
		<b>Description:</b> Name of a city (a town, a village) for addressing purposes.				
NAD070	3229	<b>Country sub-entity identification</b>	C	an	1/9	Used
		<b>Description:</b> Identification of the name of sub-entities (state, province) defined by appropriate governmental agencies.				

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NAD080	3251	<b>Postcode identification</b> <b>Description:</b> Code defining postal zones or addresses.	C	an	1/9	Used
NAD090	3207	<b>Country, coded</b> <b>Description:</b> Identification of the name of a country or other geographical entity as specified in ISO 3166.	C	an	1/3	Used

**User Note 1:** *If all line items have a common ship to location, then NAD-ST will occur only at the header level. If multiple ship to locations are included in this document, then the NAD-ST will occur only at the detail level.*

# Segment Group 6

Pos: 0240	Repeat: 5
Conditional	
Group: 6	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0250	CTA	CONTACT INFORMATION	M	1	Must use
0260	COM	COMMUNICATION CONTACT	C	5	Used

# CTA

## CONTACT INFORMATION

Pos: 0250	Max: 1
Mandatory	
Group: 6	Elements: 2

User Option (Usage): Must use

To identify a person or a department to whom communication should be directed.

### Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CTA010	3139	<b>Contact function, coded</b> <b>Description:</b> Code specifying the function of a contact (e.g. department or person).	C	an	1/3	Used
		<b>Code</b> <b>Name</b> SA                    Sales administration				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CTA020	C056	<b>DEPARTMENT OR EMPLOYEE DETAILS</b> <b>Description:</b> Code and/or name of a department or employee. Code preferred.	C	Comp		Used
	3412	<b>Department or employee</b> <b>Description:</b> The department or person within an organizational entity.	C	an	1/35	Used

# COM COMMUNICATION CONTACT

Pos: 0260	Max: 5
Conditional	
Group: 6	Elements: 1

User Option (Usage): Used

To identify a communication number of a department or a person to whom communication should be directed.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
COM010	C076	<b>COMMUNICATION CONTACT</b> <b>Description:</b> Communication number of a department or employee in a specified channel.	M	Comp		Must use
	3148	<b>Communication number</b> <b>Description:</b> The communication number.	M	an	1/512	Must use
	3155	<b>Communication channel qualifier</b> <b>Description:</b> Code identifying the type of communication channel being used.	M	an	1/3	Must use
		<b><u>Code</u></b> <b><u>Name</u></b>				
		TE                    Telephone				

# Segment Group 8

Pos: 0310	Repeat: 5
Conditional	
Group: 8	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>
0320	CUX	CURRENCIES

<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
M	1	Must use

# CUX CURRENCIES

Pos: 0320	Max: 1
Mandatory	
Group: 8	Elements: 1

User Option (Usage): Must use

To specify currencies used in the transaction and relevant details for the rate of exchange.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CUX010	C504	<b>CURRENCY DETAILS</b> <b>Description:</b> The usage to which a currency relates.	C	Comp		Used
	6347	<b>Currency details qualifier</b> <b>Description:</b> Specification of the usage to which the currency relates.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 2                              Reference currency				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	6345	<b>Currency, coded</b> <b>Description:</b> Identification of the name or symbol of the monetary unit involved in the transaction.	C	an	1/3	Used

# Segment Group 26

Pos: 0960	Repeat: 200000
Conditional	
Group: 26	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0970	LIN	LINE ITEM	M	1	Must use
0990	IMD	ITEM DESCRIPTION	C	99	Used
1010	QTY	QUANTITY	C	10	Used
1110	FTX	FREE TEXT	C	99	Used
1240		Segment Group 30	C	25	Used
1300		Segment Group 31	C	999	Used
1540		Segment Group 37	C	99	Used
1980		Segment Group 51	C	100	Used

**User Note 1:** *If a change is made to a purchase order's header data, but no change is made to any detail line, then no Segment Group 26 (LIN Loop) will be transmitted.*

**LIN**

**LINE ITEM**

Pos: 0970	Max: 1
Mandatory	
Group: 26	Elements: 3

User Option (Usage): Must use

To identify a line item and configuration.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
LIN010	1082	<b>Line item number</b> <b>Description:</b> Serial number designating each separate item within a series of articles.	C	an	1/6	Used
		Kimball purchase order line item number.				
LIN020	1229	<b>Action request/notification, coded</b> <b>Description:</b> Code specifying the action to be taken or already taken.	C	an	1/3	Used
		<b>Code</b> <b>Name</b>				
		1                  Added				
		2                  Deleted				
		3                  Changed				
		4                  No Action				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
LIN030	C212	<b>ITEM NUMBER IDENTIFICATION</b> <b>Description:</b> Goods identification for a specified source.	C	Comp		Used
	7140	<b>Item number</b> <b>Description:</b> A number allocated to a group or item.	C	an	1/35	Used
	7143	<b>Item number type, coded</b> <b>Description:</b> Identification of the type of item number.	C	an	1/3	Used
		<b>Code</b> <b>Name</b>				
		BP                Buyer's part number				

# IMD

# ITEM DESCRIPTION

Pos: 0990	Max: 99
Conditional	
Group: 26	Elements: 3

User Option (Usage): Used

To describe an item in either an industry or free format.

### Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
IMD010	7077	<b>Item description type, coded</b> <b>Description:</b> Code indicating the format of a description.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> A                    Free-form long description				
IMD020	7081	<b>Item characteristic, coded</b> <b>Description:</b> Code specifying the item characteristic being described.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 8                    Product				
IMD030	C273	<b>ITEM DESCRIPTION</b> <b>Description:</b> Description of an item.	C	Comp		Used
	7008	<b>Item description</b> <b>Description:</b> Plain language description of articles or products.	C	an	1/35	Used

**QTY**

**QUANTITY**

Pos: 1010	Max: 10
Conditional	
Group: 26	Elements: 1

User Option (Usage): Used

To specify a pertinent quantity.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>				
QTY010	C186	<b>QUANTITY DETAILS</b> <b>Description:</b> Quantity information in a transaction, qualified when relevant.	M	Comp		Must use				
	6063	<b>Quantity qualifier</b> <b>Description:</b> Code giving specific meaning to a quantity.	M	an	1/3	Must use				
		<table border="1"> <thead> <tr> <th><u>Code</u></th> <th><u>Name</u></th> </tr> </thead> <tbody> <tr> <td>21</td> <td>Ordered quantity</td> </tr> </tbody> </table>	<u>Code</u>	<u>Name</u>	21	Ordered quantity				
<u>Code</u>	<u>Name</u>									
21	Ordered quantity									
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>				
	6060	<b>Quantity</b> <b>Description:</b> Numeric value of a quantity.	M	n	1/15	Must use				
	6411	<b>Measure unit qualifier</b> <b>Description:</b> Indication of the unit of measurement in which weight (mass), capacity, length, area, volume or other quantity is expressed.	C	an	1/3	Used				

**FTX**

**FREE TEXT**

Pos: 1110	Max: 99
Conditional	
Group: 26	Elements: 3

User Option (Usage): Used

To provide free form or coded text information.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
FTX010	4451	<b>Text subject qualifier</b> <b>Description:</b> Code specifying subject of a free text.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> PUR                Purchasing information				
FTX030	C107	<b>TEXT REFERENCE</b> <b>Description:</b> Coded reference to a standard text and its source.	C	Comp		Used
	4441	<b>Free text identification</b> <b>Description:</b> Free text in coded form.	M	an	1/17	Must use
FTX040	C108	<b>TEXT LITERAL</b> <b>Description:</b> Free text; one to five lines.	C	Comp		Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	M	an	1/70	Must use
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used

# Segment Group 30

Pos: 1240	Repeat: 25
Conditional	
Group: 30	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>
1250	PRI	PRICE DETAILS

<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
M	1	Must use

**PRI**

**PRICE DETAILS**

Pos: 1250	Max: 1
Mandatory	
Group: 30	Elements: 1

User Option (Usage): Must use

To specify price information.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
PRI010	C509	<b>PRICE INFORMATION</b> <b>Description:</b> Identification of price type, price and related details.	C	Comp		Used
	5125	<b>Price qualifier</b> <b>Description:</b> Identification of a type of price.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> INV                Invoice price				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	5118	<b>Price</b> <b>Description:</b> The monetary value associated with a purchase or sale of an article, product or service.	C	n	1/15	Used
	5284	<b>Unit price basis</b> <b>Description:</b> Basis on which the unit price/rate applies.	C	n	1/9	Used

# Segment Group 31

Pos: 1300	Repeat: 999
Conditional	
Group: 31	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1310	RFF	REFERENCE	M	1	Must use

RFF

REFERENCE

Pos: 1310	Max: 1
Mandatory	
Group: 31	Elements: 1

User Option (Usage): Must use

To specify a reference.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>						
RFF010	C506	<b>REFERENCE</b> <b>Description:</b> Identification of a reference.	M	Comp		Must use						
	1153	<b>Reference qualifier</b> <b>Description:</b> Code giving specific meaning to a reference segment or a reference number.	M	an	1/3	Must use						
		<table border="0"> <thead> <tr> <th><u>Code</u></th> <th><u>Name</u></th> </tr> </thead> <tbody> <tr> <td>MF</td> <td>Manufacturer's part number</td> </tr> <tr> <td>ZZZ</td> <td>Mutually defined reference number</td> </tr> </tbody> </table>	<u>Code</u>	<u>Name</u>	MF	Manufacturer's part number	ZZZ	Mutually defined reference number				
<u>Code</u>	<u>Name</u>											
MF	Manufacturer's part number											
ZZZ	Mutually defined reference number											
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>						
	1154	<b>Reference number</b> <b>Description:</b> Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.	C	an	1/35	Used						
	1156	<b>Line number</b> <b>Description:</b> Number of the line in the document/message referenced in 1154 Reference number.	C	an	1/6	Used						
	4000	<b>Reference version number</b> <b>Description:</b> To uniquely identify a reference by its revision number.	C	an	1/35	Used						

# Segment Group 37

Pos: 1540	Repeat: 99
Conditional	
Group: 37	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1550	NAD	NAME AND ADDRESS	M	1	Must use
1630		Segment Group 40	C	5	Used

# NAD NAME AND ADDRESS

Pos: 1550	Max: 1
Mandatory	
Group: 37	Elements: 8

User Option (Usage): Must use

To specify the name/address and their related function, either by CO82 only and/or unstructured by CO58 or structured by CO80 thru 3207.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD010	3035	<b>Party qualifier</b> <b>Description:</b> Code giving specific meaning to a party.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> ST                Ship to				

**User Note 1:** Refer to the Kimball EDI Communication Information document for the descriptions of these codes.

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD020	C082	<b>PARTY IDENTIFICATION DETAILS</b> <b>Description:</b> Identification of a transaction party by code.	C	Comp		Used
	3039	<b>Party id. identification</b> <b>Description:</b> Code identifying a party involved in a transaction.	M	an	1/35	Must use
	3055	<b>Code list responsible agency, coded</b> <b>Description:</b> Code identifying the agency responsible for a code list.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 92                Assigned by buyer or buyer's agent				

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD040	C080	<b>PARTY NAME</b> <b>Description:</b> Identification of a transaction party by name, one to five lines. Party name may be formatted.	C	Comp		Used
	3036	<b>Party name</b> <b>Description:</b> Name of a party involved in a transaction.	M	an	1/35	Must use
	3036	<b>Party name</b> <b>Description:</b> Name of a party involved in a transaction.	C	an	1/35	Used
NAD050	C059	<b>STREET</b> <b>Description:</b> Street address and/or PO Box number in a structured address: one to three lines.	C	Comp		Used
	3042	<b>Street and number/p.o. box</b> <b>Description:</b> Street and number in plain language, or Post Office Box No.	M	an	1/35	Must use
NAD060	3164	<b>City name</b> <b>Description:</b> Name of a city (a town, a village) for addressing purposes.	C	an	1/35	Used
NAD070	3229	<b>Country sub-entity identification</b> <b>Description:</b> Identification of the name of sub-entities (state, province) defined by appropriate governmental agencies.	C	an	1/9	Used
NAD080	3251	<b>Postcode identification</b> <b>Description:</b> Code defining postal zones or addresses.	C	an	1/9	Used
NAD090	3207	<b>Country, coded</b> <b>Description:</b> Identification of the name of a country or other geographical entity as specified in ISO 3166.	C	an	1/3	Used

## ORDCHG Version D.97A

**User Note 1:** *If all line items have a common ship to location, then NAD-ST will occur only at the header level. If multiple ship to locations are included in this document, then the NAD-ST will occur only at the detail level.*

# Segment Group 40

Pos: 1630	Repeat: 5
Conditional	
Group: 40	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1640	CTA	CONTACT INFORMATION	M	1	Must use
1650	COM	COMMUNICATION CONTACT	C	5	Used

# CTA

## CONTACT INFORMATION

Pos: 1640	Max: 1
Mandatory	
Group: 40	Elements: 2

User Option (Usage): Must use

To identify a person or a department to whom communication should be directed.

### Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CTA010	3139	<b>Contact function, coded</b> <b>Description:</b> Code specifying the function of a contact (e.g. department or person).	C	an	1/3	Used
		<b>Code</b> <b>Name</b> RD                Receiving dock contact				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CTA020	C056	<b>DEPARTMENT OR EMPLOYEE DETAILS</b> <b>Description:</b> Code and/or name of a department or employee. Code preferred.	C	Comp		Used
	3412	<b>Department or employee</b> <b>Description:</b> The department or person within an organizational entity.	C	an	1/35	Used

# COM COMMUNICATION CONTACT

Pos: 1650	Max: 5
Conditional	
Group: 40	Elements: 1

User Option (Usage): Used

To identify a communication number of a department or a person to whom communication should be directed.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
COM010	C076	<b>COMMUNICATION CONTACT</b> <b>Description:</b> Communication number of a department or employee in a specified channel.	M	Comp		Must use
	3148	<b>Communication number</b> <b>Description:</b> The communication number.	M	an	1/512	Must use
	3155	<b>Communication channel qualifier</b> <b>Description:</b> Code identifying the type of communication channel being used.	M	an	1/3	Must use
		<b><u>Code</u></b> <b><u>Name</u></b>				
		TE                    Telephone				

# Segment Group 51

Pos: 1980	Repeat: 100
Conditional	
Group: 51	Elements: N/A

**Segment Group Summary:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1990	SCC	SCHEDULING CONDITIONS	M	1	Must use
2010	RFF	REFERENCE	C	5	Used
2020		Segment Group 52	C	10	Used

# SCC

# SCHEDULING CONDITIONS

Pos: 1990	Max: 1
Mandatory	
Group: 51	Elements: 1

**User Option (Usage):** Must use

To specify scheduling conditions.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
SCC010	4017	<b>Delivery plan status indicator, coded</b> <b>Description:</b> Code indicating the level of commitment of schedule information.	M	an	1/3	Must use
		<b><u>Code</u></b>		<b><u>Name</u></b>		
		22		Deliver to schedule		

RFF

REFERENCE

Pos: 2010	Max: 5
Conditional	
Group: 51	Elements: 1

User Option (Usage): Used

To specify a reference.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
RFF010	C506	<b>REFERENCE</b> <b>Description:</b> Identification of a reference.	M	Comp		Must use
	1153	<b>Reference qualifier</b> <b>Description:</b> Code giving specific meaning to a reference segment or a reference number.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> ACJ                Customer material specification number				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	1154	<b>Reference number</b> <b>Description:</b> Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.	C	an	1/35	Used
	4000	<b>Reference version number</b> <b>Description:</b> To uniquely identify a reference by its revision number.	C	an	1/35	Used

# Segment Group 52

Pos: 2020	Repeat: 10
Conditional	
Group: 52	Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
2030	QTY	QUANTITY	M	1	Must use
2040	DTM	DATE/TIME/PERIOD	C	5	Used

**QTY**

**QUANTITY**

Pos: 2030	Max: 1
Mandatory	
Group: 52	Elements: 1

User Option (Usage): Must use

To specify a pertinent quantity.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>				
QTY010	C186	<b>QUANTITY DETAILS</b> <b>Description:</b> Quantity information in a transaction, qualified when relevant.	M	Comp		Must use				
	6063	<b>Quantity qualifier</b> <b>Description:</b> Code giving specific meaning to a quantity.	M	an	1/3	Must use				
		<table border="1"> <thead> <tr> <th><u>Code</u></th> <th><u>Name</u></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Discrete quantity</td> </tr> </tbody> </table>	<u>Code</u>	<u>Name</u>	1	Discrete quantity				
<u>Code</u>	<u>Name</u>									
1	Discrete quantity									
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>				
	6060	<b>Quantity</b> <b>Description:</b> Numeric value of a quantity.	M	n	1/15	Must use				
	6411	<b>Measure unit qualifier</b> <b>Description:</b> Indication of the unit of measurement in which weight (mass), capacity, length, area, volume or other quantity is expressed.	C	an	1/3	Used				

# DTM DATE/TIME/PERIOD

Pos: 2040	Max: 5
Conditional	
Group: 52	Elements: 1

User Option (Usage): Used

To specify date, and/or time, or period.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
DTM010	C507	<b>DATE/TIME/PERIOD</b> <b>Description:</b> Date and/or time, or period relevant to the specified date/time/period type.	M	Comp		Must use
	2005	<b>Date/time/period qualifier</b> <b>Description:</b> Code giving specific meaning to a date, time or period.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 2                    Delivery date/time, requested				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	2380	<b>Date/time/period</b> <b>Description:</b> The value of a date, a date and time, a time or of a period in a specified representation.	C	an	1/35	Used
	2379	<b>Date/time/period format qualifier</b> <b>Description:</b> Specification of the representation of a date, a date and time or of a period.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 102                CCYYMMDD				

# UNS SECTION CONTROL

Pos: 2150	Max: 1
Mandatory	
Group: N/A	Elements: 1

**User Option (Usage):** Must use

To separate header, detail, and summary sections of a message.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNS010	0081	<b>Section identification</b> <b>Description:</b> A character identifying the next section in a message.	M	a	1/1	Must use
		<b>Code</b>				
		S				
		<b>Name</b>				
		Detail/summary section separation				

# UNT MESSAGE TRAILER

Pos: 2220	Max: 1
Mandatory	
Group: N/A	Elements: 2

**User Option (Usage):** Must use

To end and check the completeness of a message.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNT010	0074	<b>Number of segments in a message</b> <b>Description:</b> Control count of number of segments in a message.	M	n	1/6	Must use
UNT020	0062	<b>Message reference number</b> <b>Description:</b> Unique message reference assigned by the sender.	M	an	1/14	Must use

# UNZ INTERCHANGE TRAILER

Pos:	Max: 1
Mandatory	
Group: N/A	Elements: 2

User Option (Usage): Used

To end and check the completeness of an interchange.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNZ010	0036	<b>Interchange control count</b> <b>Description:</b> Count either of the number of messages or, if used, of the number of functional groups in an interchange.	M	n	1/6	Must use
UNZ020	0020	<b>Interchange control reference</b> <b>Description:</b> Unique reference assigned by the sender to an interchange.	M	an	1/14	Must use

## Outbound ORDCHG Sample Data 1

UNH+1+ORDCHG:D:97A:UN'  
BGM+105+20050412151911+9'  
DTM+137:20050412:102'  
FTX+PUR++Header Text+This is the header text.'  
RFF+ON:4500008150'  
DTM+4:20020404:102'  
NAD+SU+49999999::92'  
CTA+SA+:Supplier Contact'  
COM+800-555-1234:TE'  
NAD+MI+KIKEG01::92'  
CUX+2:USD'  
UNS+S'  
UNT+13+1'

## Outbound ORDCHG Sample Data 2

UNH+2+ORDCHG:D:97A:UN'  
BGM+105+20050412151911+9'  
DTM+137:20050412:102'  
FTX+PUR++Header Text+THIS IS HEADER TEXT.'  
RFF+ON:4500000000'  
DTM+4:20020404:102'  
NAD+SU+49999999::92'  
CTA+SA+:Supplier Contact'  
COM+800-555-1234:TE'  
NAD+MI+KIKEG01::92'  
CUX+2:USD'  
LIN+00010+3+758-1824-00KA:BP'  
IMD+A+8+:::RES, 1.82M 1/10W 1% 0603'  
QTY+21:200000:EA'  
FTX+PUR++Item Text+PART MUST BE SUPPLIED ON TAPE & REEL PER:EIA STANDARD (KEG ECM 1221):SUPPLIER  
SHALL COMPLY WITH KEG SUPPLIER:QUALITY MANUAL; AUTOMOTIVE STANDARDS APPLY'  
PRI+INV:0.00168:::1000'  
RFF+ZZZ::1:"Deliv. compl." indic. changed'  
RFF+ZZZ::2:PO quantity changed'  
RFF+ZZZ::3:Net price changed'  
RFF+ZZZ::4:Item delivery date Changed'  
RFF+MF:ABCDEFGL234567F (PREF):1:Supplier Electronics'  
RFF+MF:ABCDEFGL234567-1:2:Supplier Electronics'  
RFF+MF:ABCDEFGL234567-2:3:Supplier Electronics'  
RFF+MF:ABCDEFGL234567-3:4:Supplier Electronics'  
NAD+ST+KIKEG01::92++Kimball Electronics Group+1038 East 15th Street+Jasper+IN+475491003+US'  
CTA+RD+:Contact'  
COM+812-634-4200:TE'  
SCC+22'  
QTY+1:200000:EA'  
DTM+2:20050628:102'  
LIN+00020+1+200-0011-3001:BP'  
IMD+A+8+:::RES, 3K 1/16W 1% 0402'  
QTY+21:8000:EA'  
FTX+PUR++Item Text+SUPPLIER SHALL COMPLY WITH KEG SUPPLIER:QUALITY MANUAL:PART MUST BE SUPPLIED ON  
TAPE & REEL PER:EIA STANDARD (KEG ECO-772):-'  
FTX+PUR++Item Text+-'  
PRI+INV:0.1:::1'  
RFF+ZZZ::1:New item'  
RFF+ZZZ::2:Schedule lines changed'  
RFF+ZZZ::3:Schedule lines changed'  
RFF+ZZZ::4:Schedule lines changed'  
NAD+ST+KIKEG02::92++Kimball Electronics Group:High Mix Low Volume+1615 Cherry  
Street+Jasper+IN+475491003+US'  
CTA+RD+:Contact'  
COM+812-634-4400:TE'  
SCC+22'  
RFF+ACJ:A::123A'  
QTY+1:5000:EA'  
DTM+2:20050618:102'  
SCC+22'  
RFF+ACJ:A::123A'  
QTY+1:1000:EA'  
DTM+2:20050625:102'  
SCC+22'  
RFF+ACJ:B::123B'  
QTY+1:2000:EA'  
DTM+2:20050701:102'  
UNS+S'  
UNT+57+2'

## Outbound ORDCHG Sample Data 3

UNH+3+ORDCHG:D:97A:UN'  
BGM+105+20050412151911+9'  
DTM+137:20050412:102'  
RFF+ON:4500000000'  
DTM+4:20050120:102'  
NAD+SU+499999999::92'  
NAD+ST+KIKEG05::92++Kimball Electronics Poland:Sp. z o.o.++Poznan+WLK+60-324+PL'  
NAD+MI+KIKEG05::92++Kimball Electronics Poland:Sp. z o.o.+ul. Marcelinska 92/94+Poznan+WLK+60-324+PL'  
CUX+2:USD'  
LIN+00010+3+10.0600-0179.3?+2:BP'  
IMD+A+8+:::IC, C122B021PZR'  
QTY+21:41000:EA'  
FTX+PUR++Item Text+SUPPLIER SHALL COMPLY WITH KEG SUPPLIER:QUALITY MANUAL; AUTOMOTIVE STANDARDS APPLY.'  
PRI+INV:2.5:::1'  
RFF+ZZZ::1:PO quantity changed'  
RFF+ZZZ::2:Schedule lines changed'  
RFF+ZZZ::3:Schedule lines changed'  
RFF+ZZZ::4:Schedule lines changed'  
RFF+MF:C122B021PZR:1:Manufacturer 1'  
SCC+22'  
QTY+1:23000:EA'  
DTM+2:20050218:102'  
SCC+22'  
QTY+1:12000:EA'  
DTM+2:20050220:102'  
SCC+22'  
QTY+1:2000:EA'  
DTM+2:20050222:102'  
SCC+22'  
QTY+1:4000:EA'  
DTM+2:20050224:102'  
LIN+00020+3+10.0600-0450.3?+1:BP'  
IMD+A+8+:::IC, MCU60'  
QTY+21:10000:EA'  
FTX+PUR++Item Text+SUPPLIER SHALL COMPLY WITH KEG SUPPLIER:QUALITY MANUAL; AUTOMOTIVE STANDARDS APPLY.'  
PRI+INV:2.5:::1'  
RFF+ZZZ::1:Item delivery date Changed'  
RFF+MF:C122B042PZR:1:Manufacturer 1'  
SCC+22'  
QTY+1:10000:EA'  
DTM+2:20050222:102'  
UNS+S'  
UNT+43+3'